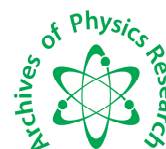




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Pulse Electrodeposition and Characterization of $\text{Mo}_x \text{W}_{1-x} \text{Se}_2$ Thin Films

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ABSTRACT

The layer type Structure compounds MX_2 ($M=\text{Mo}$, W ; $X=\text{S}$, Te , Se) have aroused much attention in the last ten years because of their Possible application as photovoltaic and photoelectrocatalytic solar energy converters. $\text{Mo}_x \text{W}_{1-x} \text{Se}_2$ coated glass substrates from an ammoniacal solution of H_2WO_4 , H_2MoO_4 and SeO_2 under galvanostatic conditions. The growth kinetics of the film was studied and the deposition parameters such as duty cycle electrolyte bath concentration, bath temperature, time of deposition, deposition current, pH of the electrolyte, were optimized X- ray analysis showed the presence of highly textured $\text{Mo}_x \text{W}_{1-x} \text{Se}_2$ film with hexagonal structure. The optical absorption spectra show that the material has an indirect band gap. The electrical conductivity measurements were carried and the semiconductor parameters such as the activation energy, trapped energy state and the barrier height were evaluated.

Keywords: Photovoltaic, Photoelectrocatalytic, $\text{Mo}_x \text{W}_{1-x} \text{Se}_2$, Electrodeposition, Solar Energy Converters

INTRODUCTION

Several Studies have been carried out on the electrical properties of the queasy two dimensional crystals of the transition metal dichacogenides by various workers [1-3]. Thin films of SnS were cathodocally electrodeposited on conducting glass substrates from aqueous solution containing SnCl_2 and $\text{Na}_2\text{S}_2\text{O}_3$ by Subramanium et.al [4]. Deposited film has been characterized with X-ray diffractograms, microstructure analysis, chemical analysis optical and electrical measurements. Brush plating technique has been adopted for the preparation of layered compound semiconductor as the first time B. Subramanium et.al[5] . To coat tin selenide (SnS) thin films on tin oxide coated conducting substrates and the characterization was also carried out. Thin films of tin disulphide (SnS_2) on glass substrates is prepared using spray pyrolysis technique by Amalraj et.al [6] and the films are characterized, Joseph Sahaya Anand et.al [7] have electrodeposited thin films of molybdenum solution of $\text{H}_2 \text{MoO}_4$ and SeO_2 under potentiostatic conditions, and the characterizations were done. Sanjeeviraja et.at [8] have prepared molybdenum diselenide by soft selenization technique from high purity molybdenum foil and selenium granules and calculated the semiconductor parameters of the film like doping density, band bending valence band edge etc. Jebaraj Devadasan etal [9] have electrodeposited tungsten diselenide (WSe_2) thin films by galvanstatic touting and done the characterization. Pulsed electrodeposition and characterization of WSe_2 thin films was also reported by Mary Delphine et.al [10]. Studies have been made on mixed systems also. Thus the electrical Properties of the (Mo / W) Te_2 and (Mo/W) Se_2

Systems [11], the (Mo/W)(Se / Te_2) systems [12] have been studied. Agarwal and Wani [13] reported the temperature dependence of resistivity technique. Hofmanan et al [14] syntheses single crystals of $\text{Mo}_x \text{W}_{1-x} \text{Se}_2$ ($0 < x$

>) with metal powders (H.C Strack purity m4 N) and selenium pellets (Aldrich m6N). The stoichiometric mixtures were sealed in evacuated (10-16 Torr) Silica tubes. The quartz ampoules had dimensions of 25- 28mm in diameter and 100-180 mm in length. Before the heat treatment the quartz tubes were etched with a mixture of concentrated H_2SO_4 Hf and water in the ratio Hf. H_2SO_4 : H_2O =1:3:1 for 20 minutes washed with bidistilled H_2O several times dried at $100^\circ C$ for one day and finally flame polished under vacuum with an oxyhydrogen. For the compound preparation the samples were heated slowly ($50^\circ C/h$) up to $500^\circ C$ in a horizontal furnace and kept for two days. After this reaction step a fine black powder was formed which was then heated up to $1000^\circ C$ for 6 days. This treatment leads to a magnification of grain size of the powder; a recrystallization took place and gray shiny platelets were obtained. Agarwall et. al [15] have grown layered crystals of $Mo_x W_{1-x} Se_2$ ($0 < x < 1$) by a direct transport technique.

The present paper reports a simple pulses electro deposition technique for depositions $Mo_x W_{1-x} Se_2$ ($X=1/4, 1/2, 3/4$) film cathodically on F: SnO_2 glass and titanium substrates. These films are characterized by XRD , EDAX ,SEM, optical and its conductivity studies are carried out at different temperatures.

MATERIALS AND METHODS

2. Experimental details

The electroysis cell consisted of (i) a titanium or FL SnO_2 coated glass substrated on which $Mo_x W_{1-x} Se_2$ film was to be deposited and which acts as the cathode (ii) graphite as the counter electrode/anode and (iii) an ammoniacal solution of $H_2MoO_4 + H_2WO_4 + SeO_2$ as an electrolyte. The electrolyte was prepared by mixing the first ammoniacal solution A of molybadic acid 0.40 M and aqueous solution of SeO_2 0.50 mM was taken in the volume ratio 1: 10 and tungstic acid 0.35 M and SeO_2 0.50mM taken in the volume ratio 1:6 as the second solution B. To prepare $Mo_x W_{1-x} Se_2$ ($x = 0.25, 0.50, 0.75$) thin films of the two electrolyte solutions A and B are mixed in these volume ratios 1: 3, 1: 1 and 3: 1 respectively. The chemicals used were all AR grade E Merck. The distance between the working electrode and the graphite counter electrode was kept constant as 1 cm apart. The electroysis was carried out at different bath temperature such as 50, 60 and $70^\circ C$ with current densities of 5 mA/cm^2 to 15 mA/cm^2 under galvanostatic route using pulse console . The deposition times are changed from 15 minutes to 75 minutes in steps of 15 minutes. The growth kinetics was carried out and is shown in Fig. 1(a) ,(b) and (c).

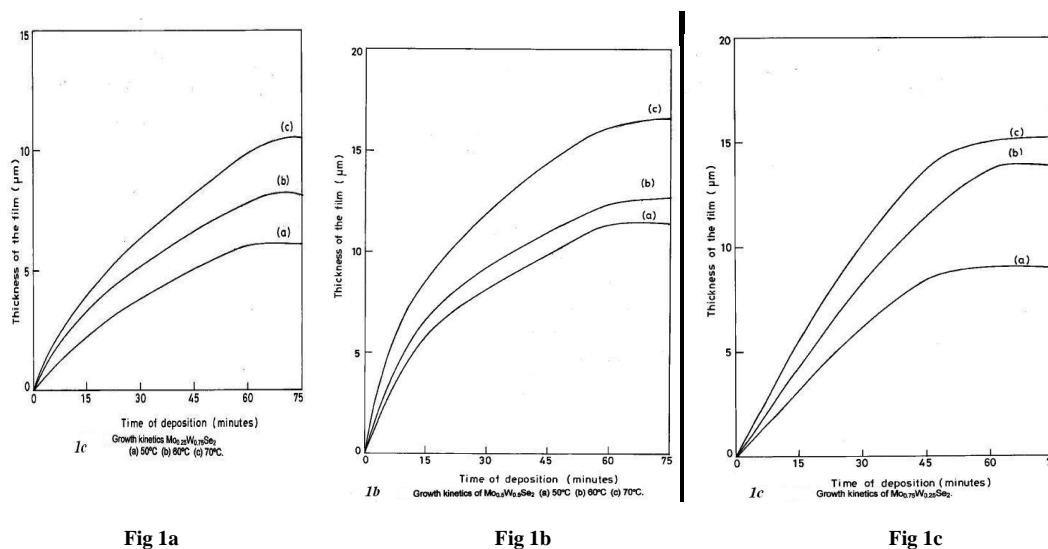


Fig. 1. Growth kinetics of $Mo_x W_{1-x} Se_2$ thin films at (a) $50^\circ C$ (b) $60^\circ C$ and (c) $70^\circ C$.

From the graphs it was found that as the time of deposition increases the film thickness increases linearly and then attained saturation after 75 minutes due to a resistance developed on the electrode, the film thickness of $Mo_{0.25}W_{0.75} Se_2$, $Mo_{0.5} W_{0.5} Se_2$ and $Mo_{0.75} W_{0.25} Se_2$ was maximum about 11.5, 18 and 15.3 μm respectively. Initially for all compositions $Mo_x W_{1-x} Se_2$ ($X= 0.25, 0.50$ and 0.75) as the time of deposition increases the thickness of the film deposited on the substrate increases linearly around 45 minutes of deposition and for the near stoichiometric ratio

$\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$ only when the temperature of the electrolyte was at 60°C . After 75 minutes of pulses deposition of the film thickness attains saturation for a film thickness of $1.5\mu\text{m}$ under optimized condition. For all other compositions and for all other temperature of depositions the film thickness has not reached saturation even after this time of deposition. The deposited film layers have a composition of $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$. The films are found to be shiny silvery in colour. The optimized pulsed electrodeposited parameters for the near stoichiometric ternary solution $\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$ are shown in Table.1

Table.1 Optimized parameters for the pulsed electrodeposition of $\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$ films

Parameter	Optimized value
Composition of bath H_2MoO_4	$\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$
H_2WO_4	0.35M
SeO_2	0.50mM
pH	6.5
Bath temperature	60°C
Current density	10mAcm^{-2}
Time of deposition	75 minutes
Duty cycle	30%

The Optimized pulsed electrodeposited films are characterized by XRD Philips Analytical PW 1710 Diffractometer for the structural studies. The surface compositional analysis was carried out using EdAXZAF Philips EDX spectrometer (XI30 ESEM TMP). The Surface morphology of the film was studied using scanning electron micrographs with JEOL JSM 6400 after sputtering with a thin gold coating on the surface. The band gap of the material was evaluated by taking optical absorption spectrum in the UV-Vis NIR region using Hitachi V 3400 UV-Vis NIR spectrophotometer. Two Probe electrical conductivity measurements were carried out using keitley 2000 electrometer in the temperature range of 303 to 623 K.

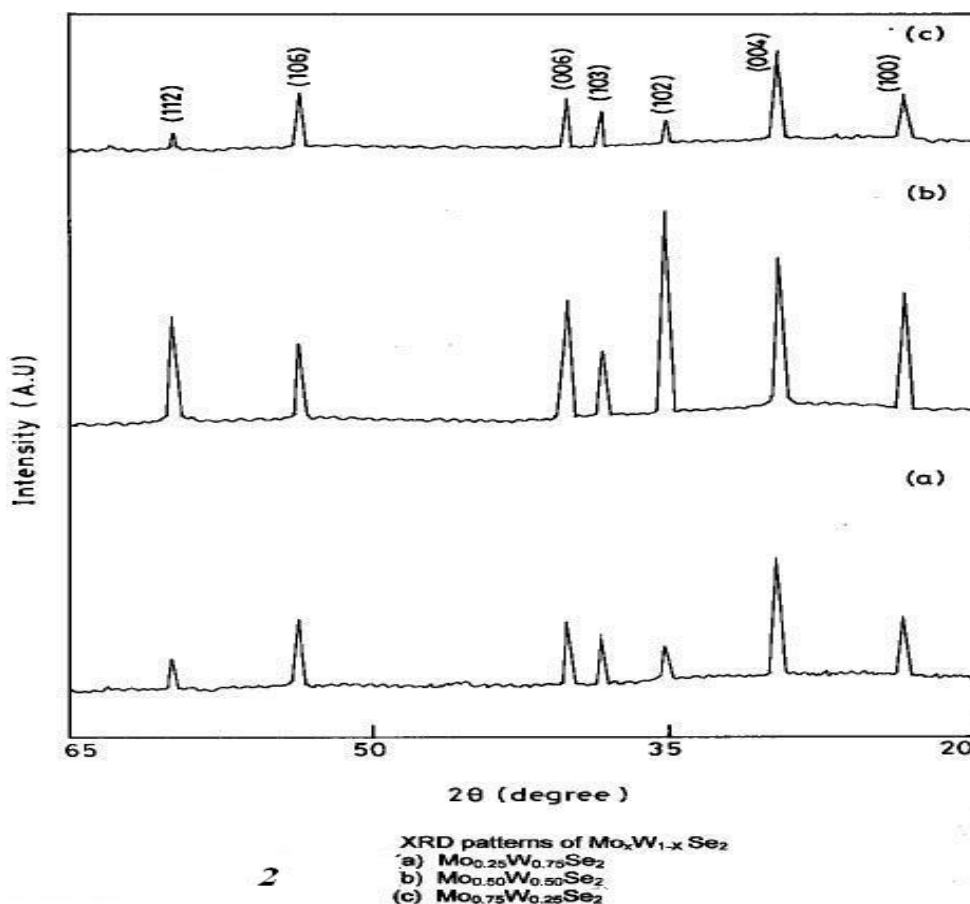


Fig. 2. XRD patterns of $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$ thin films at (a) $x=0.25$, (b) $x=0.5$ and (c) $x=0.75$.

RESULTS AND DISCUSSION

3.1 Structural Characterization.

X-ray diffraction patterns (XRD) of pulsed electrodeposited films $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$ ($x=1/4, 1/2$ and $3/4$) prepared under the optimized conditions were shown in Fig 2, (a), (b) and (c).

The XRD peaks are corresponding to hexagonal structure[7]. The d -Values evaluated for the dominant peaks having hexagonal structure with the JCPDS data for MoSe_2 , WSe_2 are compared with $\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$ of pulse electrodeposited films are presented in Table.2.

Table 2

WSe_2	MoSe_2	$\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$	h k l
d-JCPDS	d-JCPDS	d-obs	-----
-----	-----	3.7978	-----
2.8451	-----	3.0105	0 0 4
2.6043	2.605	2.5468	1 0 2
2.3777	2.373	2.2455	1 0 3
2.1630	2.153	2.2065	0 0 6
1.7222	1.717	1.7292	1 0 6
1.5537	1.591	1.5606	1 1 2

the lattice parameters are calculated as $a = b = 3.21 \text{ \AA}$ and $c = 12.592 \text{ \AA}$. From the lattice parameters and using Vegards law, the composition of the film has been confirmed. The average grain size of these films varies in the range of 0.029 \AA to 0.17 \AA . The observed peaks coincide well with the JCPDS data (38-1388) and (29-914). The composition of the $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$ ($x = 0.25, 0.50$ and 0.75) films deposited at optimized condition is recorded of the binding energy range from 0.0 KeV to 20.0 keV. The intense peak at 2.23 KeV, 1.85 KeV and 1.70 KeV confirms the elemental presence of Mo, W and Se and in the weight percentage of 0.02638, 0.3870 and 0.0128 for $\text{Mo}_{0.25}\text{W}_{0.75}\text{Se}_2$ and 0.4077, 0.2803 and 0.0158 for $\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$ and 0.3055, 0.2530 and 0.0185 for $\text{Mo}_{0.75}\text{W}_{0.25}\text{Se}_2$ respectively and are shown in Fig 3 (a), (b) and (c).

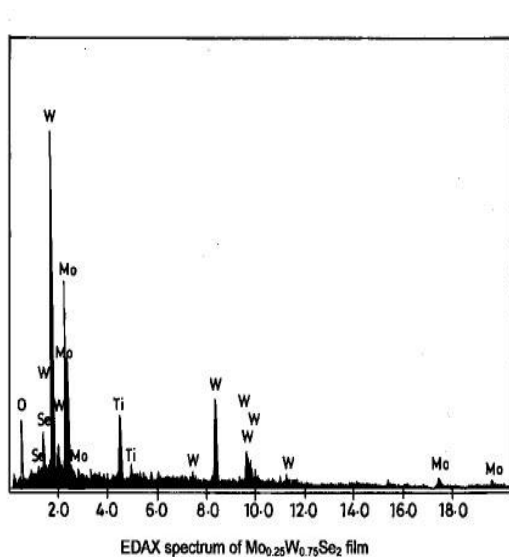


Fig 3a

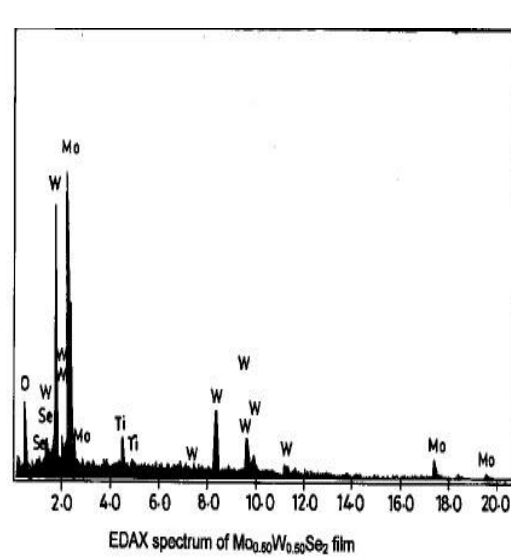


Fig 3b

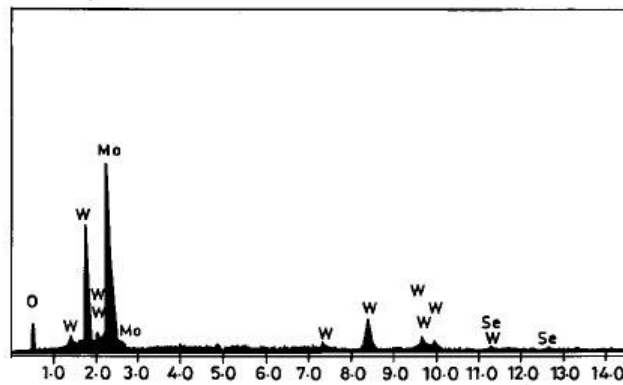


Fig. 4.20. EDAX spectrum of $Mo_{0.75}W_{0.25}Se_2$ film

Fig 3c
 Fig. 3. EDAX Spectrum of (a) $Mo_{0.25}W_{0.75}Se_2$, (b) $Mo_{0.50}W_{0.50}Se_2$ and (c) $Mo_{0.75}W_{0.25}Se_2$.

A graph was drawn by taking solution composition along the X-axis and the film composition along the Y axis. The graphs show the film composition is little high for $x = 0.25, 0.5$ and little less for $x = 0.75$ in the case of pulse electrodeposited $Mo_xW_{1-x}Se_2$.

The SEM micrographs (Fig 4) show the surface morphology of the $Mo_{0.5}W_{0.5}Se_2$ thin film which exhibits granular shaped grain of uniform size spread all over the surface.

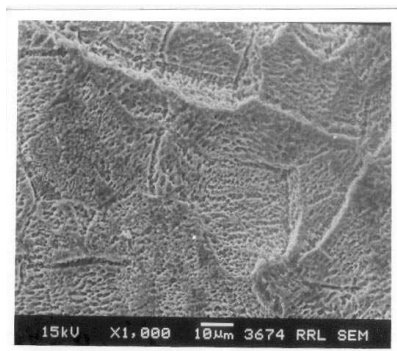


Fig 4a

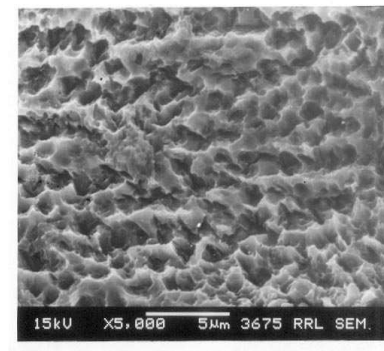


Fig 4b

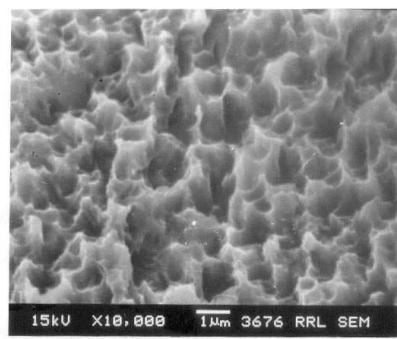


Fig 4c

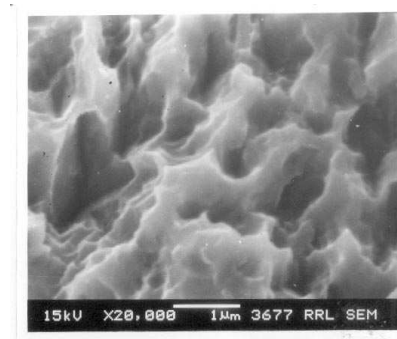


Fig 4d

Fig. 4. SEM of $Mo_{0.5}W_{0.5}Se_2$ thin films

3.2 Optical studies

The band gap of the film is determined from the classical of inter band absorption semiconductors using the relation $\alpha = A (E - E_g)^n$

Where α is the absorption coefficient, A is a constant, E the incident photon energy and E_g the band gap expressed in eV. The Vaule of refractive index n is 2 for indirect transition. The absorption edge of the film is observed in the range of 400 nm to 600 nm. The optical obsorption spectra are shown in Fig. 5(a), (b) and (c) for $Mo_x W_{1-x} Se_2$ ($x = 0.25, 0.50, 0.75$) respectively .

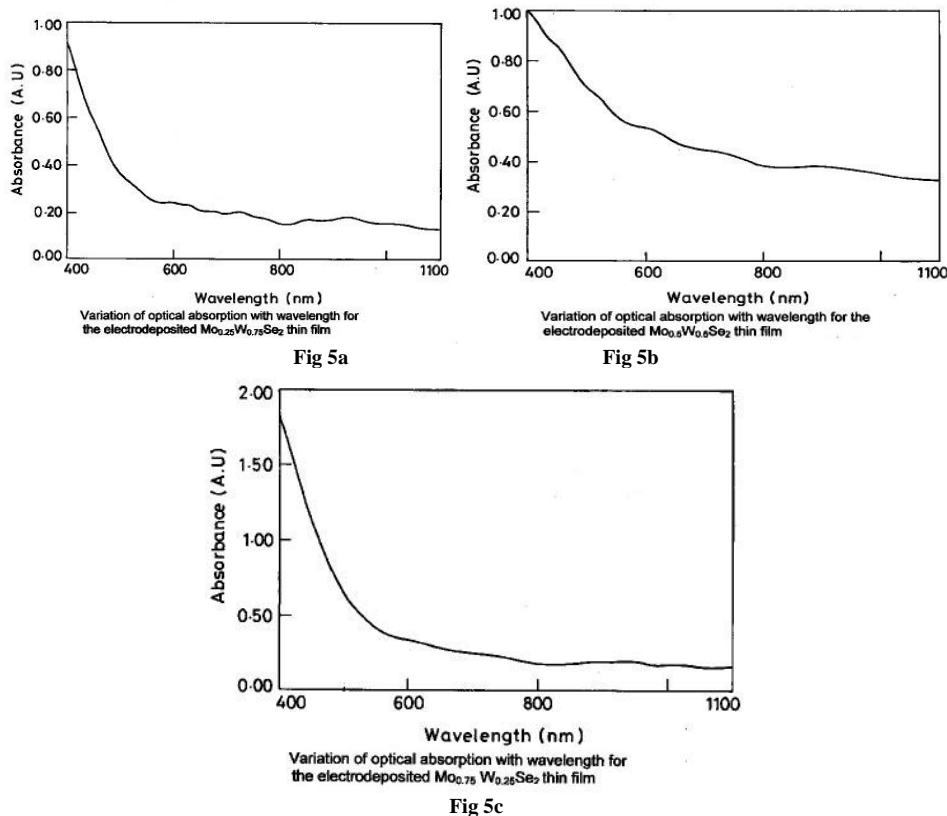


Fig. 5. Absorption Spectrum of (a) $Mo_{0.25}W_{0.75}Se_2$, (b) $Mo_{0.50}W_{0.50}Se_2$, and (c) $Mo_{0.75}W_{0.25}Se_2$ thin films.

The band gap is calculated from the extrapolation of the linear portion of the graph between $(\alpha h\nu)^{1/2}$ versus $h\nu$ to cut the energy axis. The allowed indirect band gap is observed as 1.30 eV, 1.14 eV and 1.15 eV for $x = 0.25, 0.50, 0.75$ respectively and are shown in fig 6(a), (b) and (c).

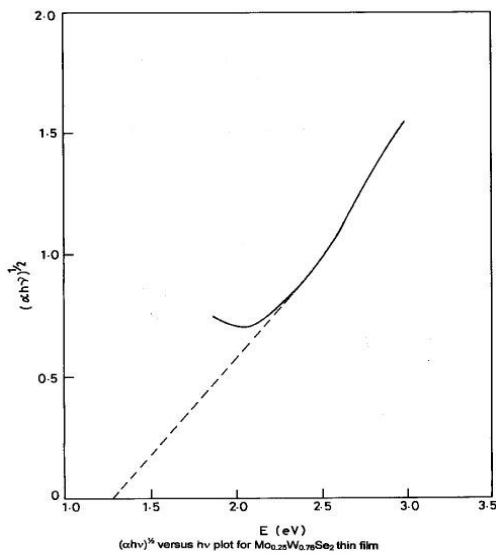


Fig 6a

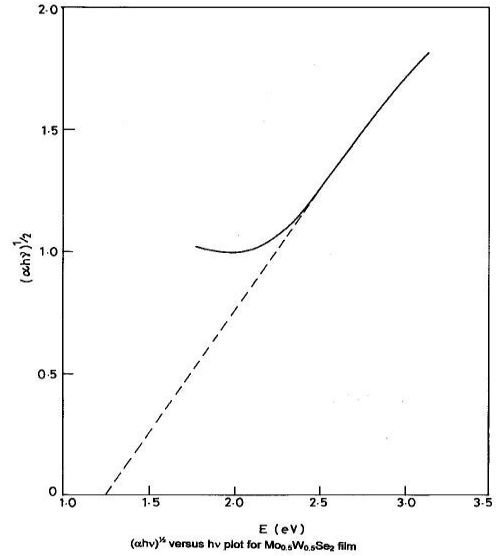


Fig 6b

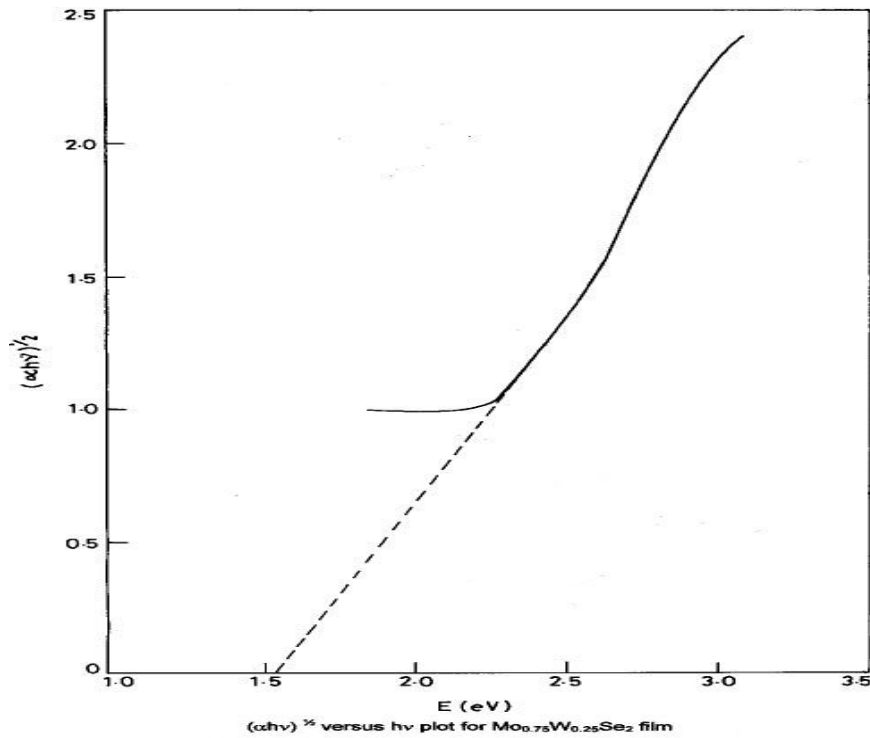


Fig 6c

Fig. 6. $(\alpha hv)^{1/2}$ versus $h\nu$ curves for $Mo_xW_{1-x}Se_2$ thin films at (a) $x=0.25$, (b) $x=0.5$ and (c) $x=0.75$.

3.3 Electrical Properties

The film deposited on titanium substrate was used for the electrical conductivity measurements. Using two point probe technique the temperature dependence of the electrical resistance between 303 K and 623 K for $Mo_xW_{1-x}Se_2$ ($x = 0.25, 0.50, 0.75$) films. The variation of electric resistivity ρ with $1/T$ is shown in Fig 7.

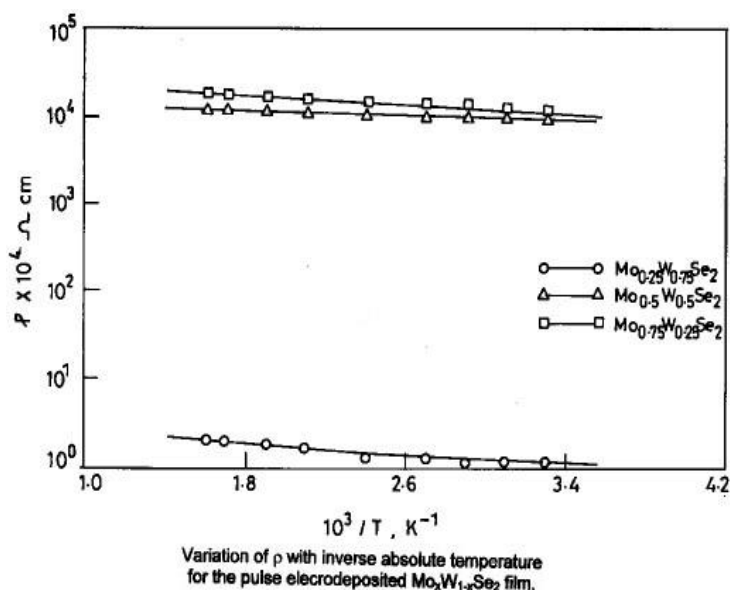


Fig. 7. Variation of ρ with inverse absolute temperature for $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$ thin films at (a) $x=0.25$, (b) $x=0.5$ and (c) $x=0.75$.

It is clear from Fig 7 that the conductivity increases with the increase of temperature, which is the characteristic of impurity conduction. The increase in conductivity is due to the decrease in mobility caused by scattering of charge carried from the ionized impurity centers. From this as the temperature increases the electrical resistivity was found to decrease. By drawing plots $\ln \sigma$ versus $1/T$, the activation energy E_a , the trapped energy state e_t and barrier height ϕ_B calculated using the following relations[9].

$$\begin{aligned} \sigma &= \sigma_0 \exp(-E_a/kT) \\ \sigma &\propto T \exp[-(E_g/2)/kT] \quad \text{when } N^* > N \\ \sigma &\propto T^{1/2} \exp(-\phi_B/kT) \quad \text{when } N^* < N \end{aligned}$$

Where N being the acceptor concentration

N^* exists for which the grains are only partially depleted ($2W < d$, d being the grain size)

W - width of the depletion regions

T - absolute temperature in Kelvin unit

For films deposited at different composition are tabulated in Table. 3 The activation energy calculated was in agreement with the earlier reported value 0.57 eV and the barrier height is 0.15 eV, which is again comparable with the reported value [10]

Table 3 Electrical parameters of the $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$ ($x = 0.25, 0.50, 0.75$) films.

Composition	Activation Energy E_a in eV	Trapped Energy State e_t in eV	Barrier Height in ϕ_B eV
$\text{Mo}_{0.25}\text{W}_{0.75}\text{Se}_2$	0.10	0.11	0.86
$\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$	0.07	0.13	0.91
$\text{Mo}_{0.75}\text{W}_{0.25}\text{Se}_2$	0.06	0.67	1.18

CONCLUSION

Using pulse electrodeposition technique under galvanostatic conditions thin films of $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$ were successfully deposited on conduction glass and titanium substrates. The X-ray diffractograms reveal that the films are polycrystalline in nature and possess hexagonal structure. No peaks are observed for the elemental Mo and Se. This shows that the films are in single phase nature in crystalline form. EDAX results confirm the presence of elemental Mo, W and Se atomic weight percentages. From the optical studies the indirect band gap values for $\text{Mo}_x\text{W}_{1-x}\text{Se}_2$ ($x = 0.25, 0.50, 0.75$) was found as 1.30 eV, 1.25 eV, 1.53 eV respectively. From electrical conductivity measurements

electrical constants activation energy, trapped energy state and barrier height were calculated. The SEM micrograph shows the device quality nature of the surface without pinholes and the semiconductor parameter of this $\text{Mo}_{0.5}\text{W}_{0.5}\text{Se}_2$ film can be used for the fabrication of PEC solar cells.

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